

# PARA LIGHT ELECTRONICS CO., LTD.

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# **DATA SHEET**

PART NO.: LC292LGCT-5A-U1

REV: <u>A/0</u>

CUSTOMER'S APPROVAL:

DCC:

DRAWING NO.: DS-83-23-0002G

DATE: 2023-7-05

Page

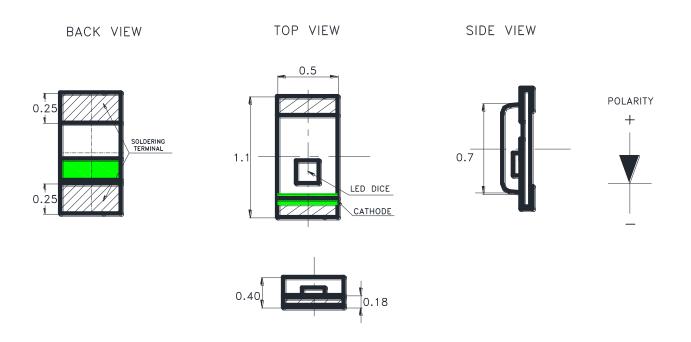
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## PACKAGE OUTLINE DIMENSIONS



#### Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is  $\pm$  0.15mm (.006") unless otherwise noted.

### Features

- \* Extra thin 0.4mm, Top view, Wide view angle
- \* Package in 8mm tape on 7" diameter reels.
- \* Compatible with automatic Pick & Place equipment.
- \* Compatible with Infrared and Wave soldering reflow solder processes.
- \* EIA STD package.
- \* I.C. compatible, low current application
- **★** Pb free product and acceptable lead-free process
- \* Meet RoHS Green Product.
- \* Moisture sensitivity level: 3

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## Chip Materials

Dice Material : InGaNLight Color : Super GreenLens Color : Water Clear

# Absolute Maximum Ratings(Ta=25°C)

Symbol	Parameter	Rating	Unit
PD	Power Dissipation	68	mW
Ipf	Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	60	mA
IF	Continuous Forward Current	20	mA
VR	Reverse Voltage	5	V
ESD	Electrostatic Discharge Threshold(HBM) <sup>Note A</sup>	1000	V
Topr	Operating Temperature Range	-40 ~ +85	°C
Tstg	Storage Temperature Range	-40 ~ +85	°C

### Note A:

HBM : Human Body Model. Seller gives no other assurances regarding the ability of to withstand ESD.

# ● Electro-Optical Characteristics(Ta=25°C, Condition B)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	IV	112		450	mcd	IF=5mA
Viewing Angle	2 θ 1/2		120		deg	Note 2
Dominant Wavelength	λd	520		530	nm	IF=5mA
Spectral Line	Λλ		15			IE-5 m Λ
Half-Width	ΔΛ		13		nm	IF=5mA
Forward Voltage	VF	2.5		3.4	V	IF =5mA
Reverse Current	IR			10	μА	VR = 5V

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### Bin Code List

Luminous Intensity(IV), Unit:mcd@5mA			Forward Voltage(VF), Unit:V@5mA		
Bin Code	Min	Max	Bin Code	Min	Max
R	112	180	10	2.5	2.6
S	180	280	11	2.6	2.7
Т	280	450	12	2.7	2.8
			13	2.8	2.9
			14	2.9	3.0
			15	3.0	3.1
			16	3.1	3.2
			17	3.2	3.3
			18	3.3	3.4

Tolerance of each bin are  $\pm 15\%$ 

Tolerance of each bin are  $\pm 0.1$  Volt

Dominant Wavelength (Hue), Unit: nm@5mA				
Bin Code	Min	Max		
AP	520	525		
AQ	525	530		

Tolerance of each bin are  $\pm 1$ nm

### Notes:

- 1. Luminous intensity is measured with a light sensor and filter combination that proximities the CIE eye-response curve.
- 2.  $\theta$  1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength  $\lambda$  d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
- 4. Caution in ESD:
  - Static Electricity and surge damages the LED. It is recommended use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
- 5. Major standard testing equipment by "Instrument System" Model: CAS140D Compact Array Spectrometer and "KEITHLEY" Source Meter Model: 2400.

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# Typical Electro-Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

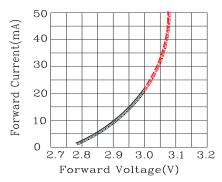


Fig.2 Forward Current vs.Forward Voltage

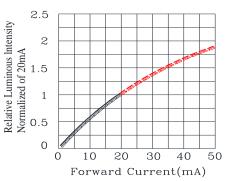


Fig.4 Relative Luminous Intensity vs.Forward Current

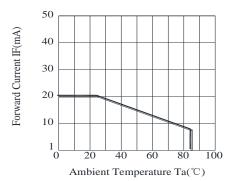


Fig.6 Forward Current Derating Curve

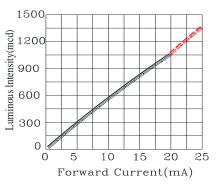


Fig.3 Luminous Intensity vs.Forward Current

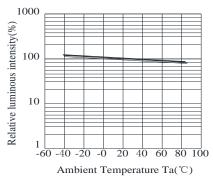


Fig.5 Luminous Intensity vs.Ambient Temperature

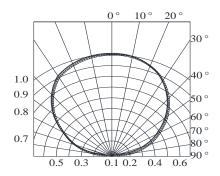


Fig.7 Relative Intensity vs.Angle

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### Label Explanation



ITEM CODE:PARRA LIGHT

PART NO: LC292LGCT-5A-U1

IV --- Luminous Intensity Code

LOT NO: EM S L 12 09 0110
A B C D E F

A---EM: Emos Code

B---S:SMD

L---Local

D---Year

E---Month

F---SPEC.

### PACKING QUANTITY OF BAG:

3000pcs for 150、170、110、155、115 series 4000pcs for 191 series

5000pcs for 192, 292 series

DATE CODE: <u>2012</u> <u>09</u> <u>10</u> G H I

G--- Year

H--- Month

I --- Day

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# Typical Electro-Optical Characteristics Curves

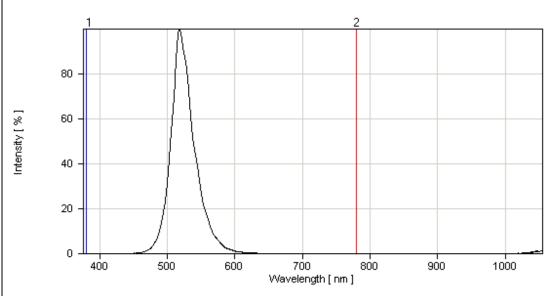
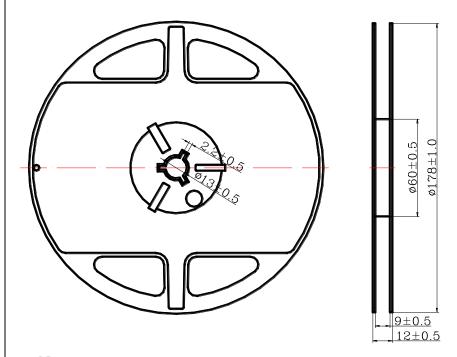


Fig.1 Relative Intensity vs. Wavelength

### Reel Dimensions



### Notes:

1. Taping Quantity: 5000pcs

2. The tolerances unless mentioned is  $\pm 0.1 \text{mm}$  , Angle  $\pm 0.5^{\circ}$  , Unit : mm.

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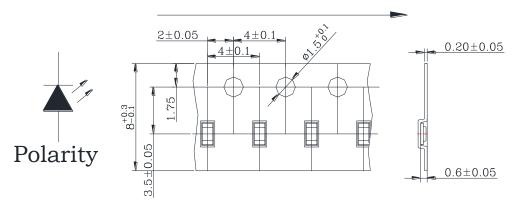


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Package Dimensions Of Tape And Reel

# Progressive direction



Notes: All dimensions are in millimeters.

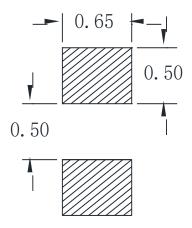
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# Cleaning

- \* If cleaning is required, use the following solutions for less than 1 minute and less than 40°C.
- \* Appropriate chemicals: Ethyl alcohol and isopropyl alcohol.
- \* Effect of ultrasonic cleaning on the LED resin body differs depending on such factors as the oscillator output, size of PCB and LED mounting method. The use of ultrasonic cleaning should be enforced at proper output after confirming there is no problem.
- Suggest Soldering Pad Dimensions (dimensions are in millimeters)



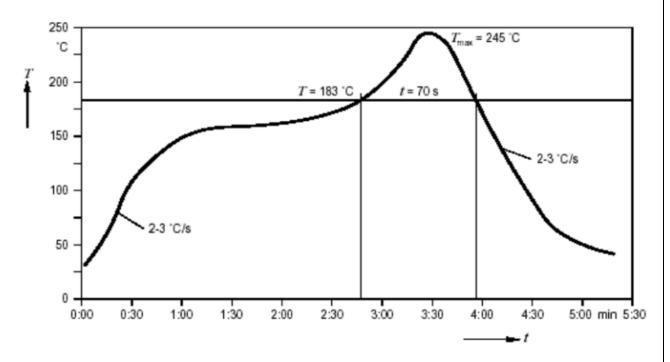
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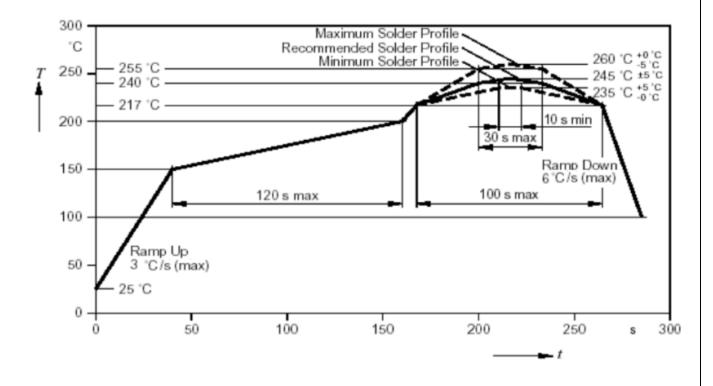
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• Suggest Sn/Pb IR Reflow Soldering Profile Condition:



• Suggest Pb-Free IR Reflow Soldering Profile Condition:



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Part No.: LC292LGCT-5A REV:A/0

### CAUTIONS

### 1. Application limitation:

The LED's described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household application). Consult PARA's sales in advance for information on application in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LED's may directly jeopardize life or health (such as airplanes, automobiles, traffic control equipment, life support system and safety devices).

#### 2.Storage:

Do not open moisture proof bag before the products are ready to use.

Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60±5°C for 24 hours

### 3.Soldering

Do not apply any stress to the lead frame during soldering while the LED is at high temperature. Recommended soldering condition.

Reflow Soldering:

Pre-heat 120~150 ℃, 120sec. MAX., Peak temperature : 240 ℃ Max. Soldering time : 10 sec Max.

Soldering Iron: (Not recommended)

Temperature 300 °C Max., Soldering time: 3 sec. Max.(one time only), power dissipation of iron: 20W Max. use SN60 solder of solder with silver content and don't to touch LED lens when soldering. Wave soldering:

Pre-heat 100 °C Max, Pre-heat time 60 sec. Max, Solder wave 260 °C Max, Soldering time 5 sec. Max. preformed consecutively cooling process is required between  $1^{st}$  and  $2^{nd}$  soldering processes.

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### 4. Lead-Free Soldering

### For Reflow Soldering:

- 1. Pre-Heat Temp:150-180°C,120sec.Max.
- 2. Soldering Temp:Temperature Of Soldering Pot Over 230°C,40sec.Max.
- 3. Peak Temperature: 260°C, 5sec.
- 4. Reflow Repetition:2 Times Max.
- 5. Suggest Solder Paste Formula 93.3 Sn/3.1 Ag/3.1 Bi /0.5 Cu

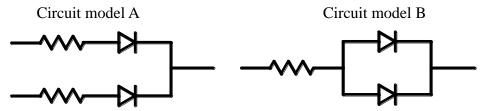
### For Soldering Iron (Not Recommended):

- 1. Iron Tip Temp:350°C Max.
- 2. Soldering Iron:30w Max.
- 3. Soldering Time: 3 Sec. Max. One Time.

### For Dip Soldering:

- 1. Pre-Heat Temp:150°C Max. 120 Sec. Max.
- 2. Bath Temp:265°C Max.
- 3. Dip Time: 5 Sec. Max.

#### 5. Drive Method



(A)Recommended circuit.

(B)The difference of brightness between LED's could be found due to the Vf-If characteristics of LED.

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