

PARA LIGHT ELECTRONICS CO., LTD.

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DATA SHEET

PART NO.: LT3535KRCT-UPEW

REV:

CUSTOMER'S APPROVAL: DCC:

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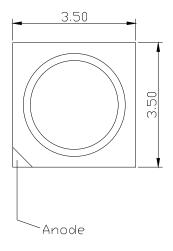
Features

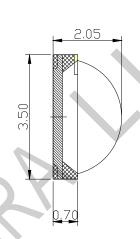
- Low voltage operation
- Lnstantly light
- Long operating life

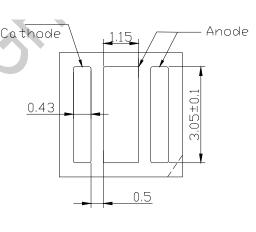
♦ Applications:

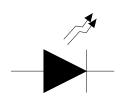
- Spot light, Ceiling light
- Down light, Wall lamp, Garden light
- •Street light, Garden light, Tunnel light

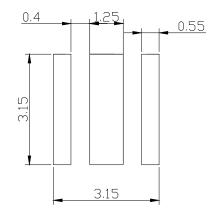
Package Outline Dimensions











Recommended pad

Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is \pm 0.20mm (.007") unless otherwise noted.

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CHIP MATERIALS

★ Dice Material : AlGaAs/GaAs

* Lens Color: Water Clear

◆ Absolute Maximum Ratings(Ta=25°C)

Parameter	ymbol	ating	Unit	
Forward Current	IF	350	mA	
Peak pukse Current	IFP	850	mA	
Power Dissipation	PD	1.5	W	
Reverse Voltage	VR	5	V	
Operating Temperature	Topr	-25≈ +85	${\mathbb C}$	
Storage Temperature	Tstg	-40 ~ +100	$^{\circ}$	
Junction Temperature	Tj	125	${\mathbb C}$	
IR Reflow Soldering	Tsol	260°C max 5s /2time		

● Electro-Optical Characteristics (Ta=25°C)

Product model	Parameter	Symbol	Condition	Min	Тур	Max.	Unit
	Reverse Current	IR	VR=5V			10	μΑ
	Forward Voltage	VF	IF=350mA	2.0	2.3	2.8	V
LT3535KRCT-UPEW	Luminous Flux	θν	IF=350mA	65	75	90	lm
	Dominant Wavelength	λD	IF=350mA	618	625	629	nm
	Half Intensity Angle	201/2	IF=350mA		120		deg

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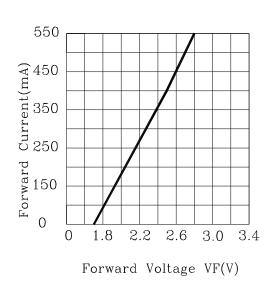


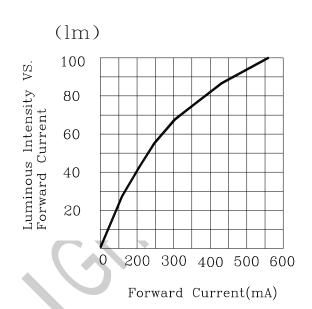
Part No.: LT3535KRCT-UPEW

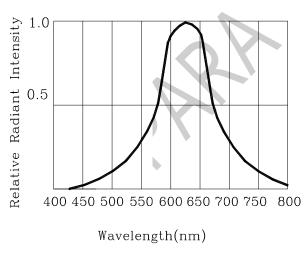
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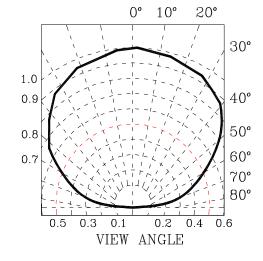
Typical Electro-Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)









Spectral Distribution

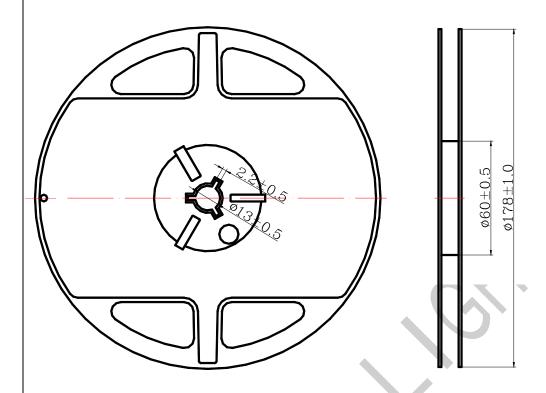
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1. Reel Dimensions

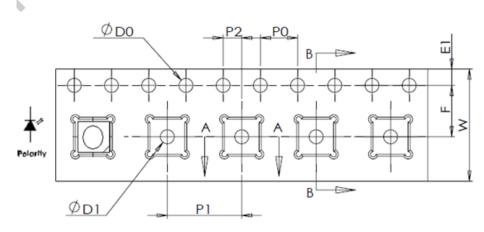


Notes:

- 2. Tapping Quantity: 1000pcs max
- 3. The tolerances unless noted is ± 0.1 mm, Angle $\pm 0.5^{\circ}$, Unit: mm.

4. Package Dimensions Of Tape And Reel

Item	Spec	
W	12.00±0.30	
P1	8.0±0.10	
F	5.50±0.10	
Do	1.5±0.10	
D1	1.5±0.10	
Po	4.00±0.10	
P2	2.00±0.10	



Notes: All dimensions are in millimeters.

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Storage

Before opening the package:

The IREDs should be kept at 30° or less and 90%RH or less. The IREDs should be used within a

year. When storing the IREDs, moisture proof packaging with absorbent material (silica gel) is recommended.

After opening the package:

The IREDs should be kept at 30°C or less and 70%RH or less. The IREDs should be soldered within 24 hours (1days) after opening the package. If unused IREDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It's also recommended to return the IREDs to the original moisture proof bag and to reseal the moisture proof bag again. *If the moisture absorbent material (silica gel) has faded away or the IREDs have exceeded the storage time, baking treatment should be performed using the following condition.

Baking treatment: more than 24 hours at 65+/-5°C

Moisture Proof Package

- *When moisture is absorbed into the SMT package it may vaporize and expand during soldering. There is a possibility that this can cause exfoliation of the contacts and damage to the optical characteristics of the IREDs. For this reason, the moisture proof package is used to keep moisture to a minimum in the package.
- *The moisture proof package is made of an aluminum moisture proof bag whit a zipper. A package of a moisture absorbent material (silica gel) is inserted into the aluminum moisture proof bag. The silica gel changes its color from blue to pink as it absorbs moisture.

Heat treatment

- *Thermal design of the end product is of paramount importance. Please consider the heat generation of the IRED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of IRED placement on the board, as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.
- *The operating current should be decided after considering the ambient maximum temperature of IREDs.

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Clean

If cleaning is required, use a clean, soft cloth to lightly wipe off foreign objects with alcohol, and do not use detergents such as acetone to avoid possible corrosion damage.

Electrical precautions

- 1. The LED does not allow reverse drive.
- 2. The current limiting measure is necessary, otherwise a slight voltage change will result in a large current change that may cause the LED to fail.
- 3. Under the premise that the luminous amount meets the requirements, it is recommended to use a drive current below the rated current, which is conducive to improving the reliability of the product.

Anti-static measures

LED is an electrostatic sensitive device, in the process of preservation, use to take anti-static measures. Static electricity and surges can cause changes in product characteristics, such as lower forward voltages, which can be severe and even damage the product. Therefore, for the entire process (production, testing, packaging, etc.) and LED direct contact with the staff should do a good job to prevent and eliminate static electrical measures. All relevant equipment and machines should be properly grounded. Ground AC resistance is less than 1.0 ohms, and the workbench requires a table mat with a surface resistor of 106-109 ohms. Ion fans must also be installed in environments and devices that are prone to static electricity. During the operation, the operator should use anti-static bracelets, anti-static mats, anti-static work clothes, work shoes, gloves, static capacitors and so on.

Electric soldering iron

It is recommended to use an anti-static electric iron at a tip temperature of no more than 350 degrees C and less than 3 seconds at each solder. The power of the electric soldering iron should be less than 60W. Two electrode pins are welded separately, after more than 2 seconds after each solder. Do not exert pressure on the lens when soldering. LED problems usually start from solder. Therefore, it is necessary to work carefully as required.

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■Surface Mounting Condition

In automatic mounting of the SMD IREDs on printed circuit boards, any bending, expanding

and pulling forces or shock against the SMD IREDs shall be kept min. to prevent them from

electrical failures and mechanical damages of the devices.

Soldering Reflow

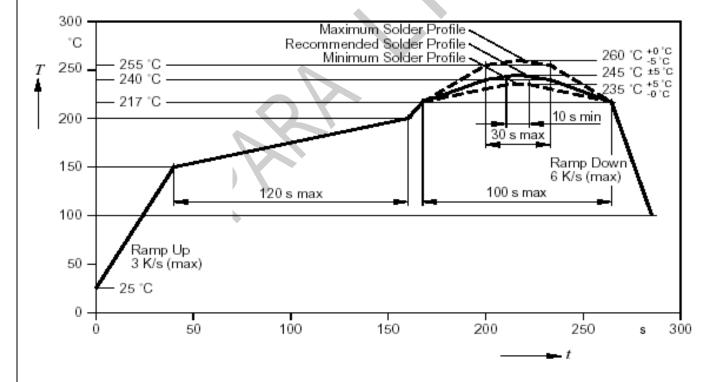
Soldering of the SMD IREDs shall conform to the soldering condition in the individual specifications.

SMD IREDs are designed for Reflow Soldering.

In the reflow soldering, too high temperature and too large temperature gradient such as rapid

heating / cooling may cause electrical & optical failure and damages of the devices . Solidlite can not guarantee the IRED after they have been assembled using the solder dipping method.

Suggest Pb-Free IR Reflow Soldering Profile Condition:



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Bin Code list

Forward Voltage (VF), Unit:v@350mA			
Bin Code	Min	Max	
B2	2	2.2	
C1	2.2	2.4	
C2	2.4	2.6	
D1	2.6	2.8	
Tolerance of each bin are±0.1Volt			

Luminous Intensity(Im), Unit:Im @350mA			
Bin Code	Min	Max	
39	65	70	
40	70	80	
41	80	90	
Tolerance of each bin are±15%			

DominantWavelength(λ D), Unit:nm@350mA			
Bin Code	Min	Max	
07	618	621	
08	621	624	
▶ R1	624	629	
Tolerance of each bin are \pm 1nm			

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SURFACE MOUNT DEVICE LED

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