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DATA SHEET

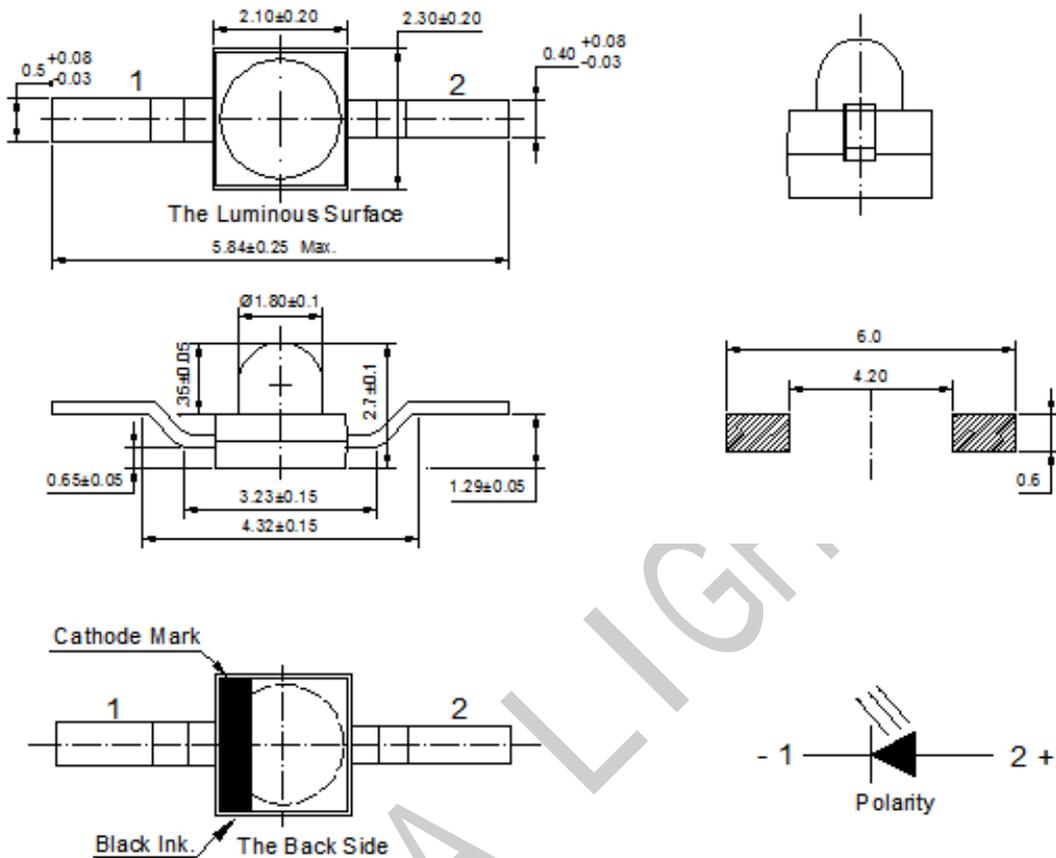
PART NO. : L-180IR1C-BKR-TR10

REV : A / 1

CUSTOMER'S APPROVAL : _____

DCC : _____

PACKAGE DIMENSIONS



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is ± 0.254 mm (0.01") unless otherwise specified.
3. Lead spacing is measured where the leads emerge from the package.
4. Specifications are subject to change with notice.
- 1.5. The colors of the lines are specified in the specification unless otherwise specified.
- 2.

Selection Guide

Part No.	Dice	Lens Type	Radiant Intensity(mW/Sr) @20mA		Viewing Angle
			Min.	Typ.	2 θ 1/2
L-180IR1C-BKR-TR10	Infrared (GaAlAs)	Water Transparent	3.0	5.0	25°

ELECTRO-OPTICAL CHARACTERISTICS : (Ta = 25 C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Peak Wavelength	λ_p	---	940	---	nm	IF =20mA
Spectral Line Half-Width	$\Delta\lambda$	---	45	---	nm	IF =20mA
Forward Voltage	VF	---	1.2	1.5	V	IF =20mA
Reverse Current	IR	---	---	10	uA	VR=5V

Notes:

1. Luminous flux is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
2. $\theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. The dominant wavelength, λ_d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

ABSOLUTE MAXIMUM RATING : (Ta = 25 C)

Parameter	Symbol	Rating	Unit
Power Dissipation	Pd	130	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	100	mA
DC Forward Current	IF	65	mA
Reverse Voltage	VR	5	V
Electrostatic Discharge(HBM)	ESD	2000	V
Operating Temperature Range	Topr	-40°C ~ + 85°C	
Storage Temperature Range	Tstg	-40°C ~ +100°C	
Soldering Condition	Tsol	Reflow soldering : 260°C For 5 Seconds Hand soldering: 300°C For 3 Seconds	

Notes:

1. 1/10 duty cycle, 0.1ms pulse width.
2. The above forward voltage measurement allowance tolerance is $\pm 0.05V$.
3. The above peak wavelength measurement allowance tolerance is $\pm 2.0nm$.

● **Typical Electro-Optical Characteristics Curves**

(25°C Ambient Temperature Unless Otherwise Noted)

Fig.1 Relative Intensity vs. Wavelength

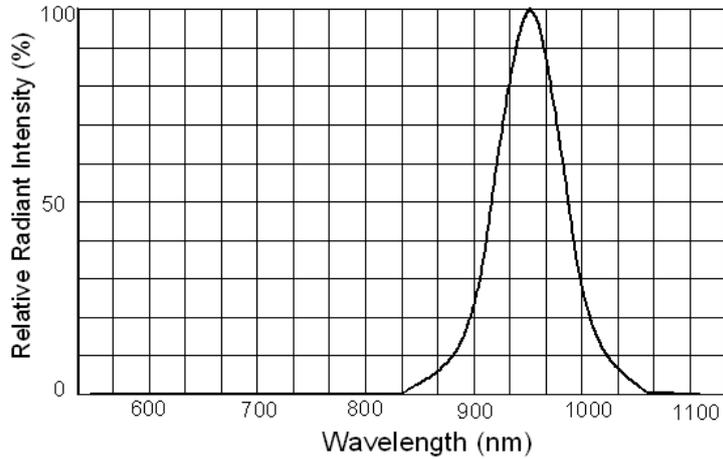


Fig.2 Forward Current vs. Forward Voltage

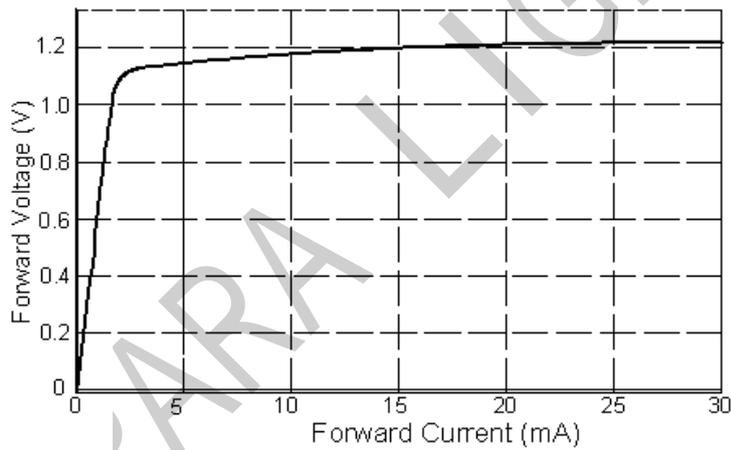
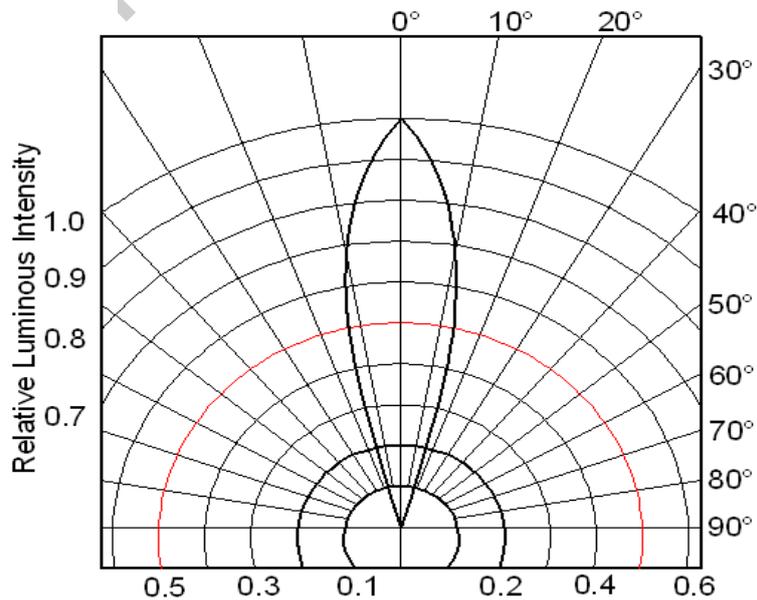


Fig.3 Radiation Diagram (Ta=25°C)



● Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%.

LTPD : 10%.

Items	Test Condition	Test Hours/ Cycles	Quantity	Ac/Re
Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	3times	22 PCS	0/1
Temperature Cycle	H : +85°C 30min. ∫ 5 min L : -40°C 30min.	300 Cycles	22PCS	0/1
Thermal Shock	H : +100°C 10min. ∫ 10 sec L : -40°C 10min.	100Cycles	22PCS	0/1
High Temperature Storage	Temp. : 100°C	1000Hrs	22PCS	0/1
Low Temperature Storage	Temp. : -40°C	1000Hrs	22PCS	0/1
Dc Life	IF =20mA	1000Hrs	22PCS	0/1
High Temperature / High Humidity	85°C/ 85%RH	500Hrs	22PCS	0/1

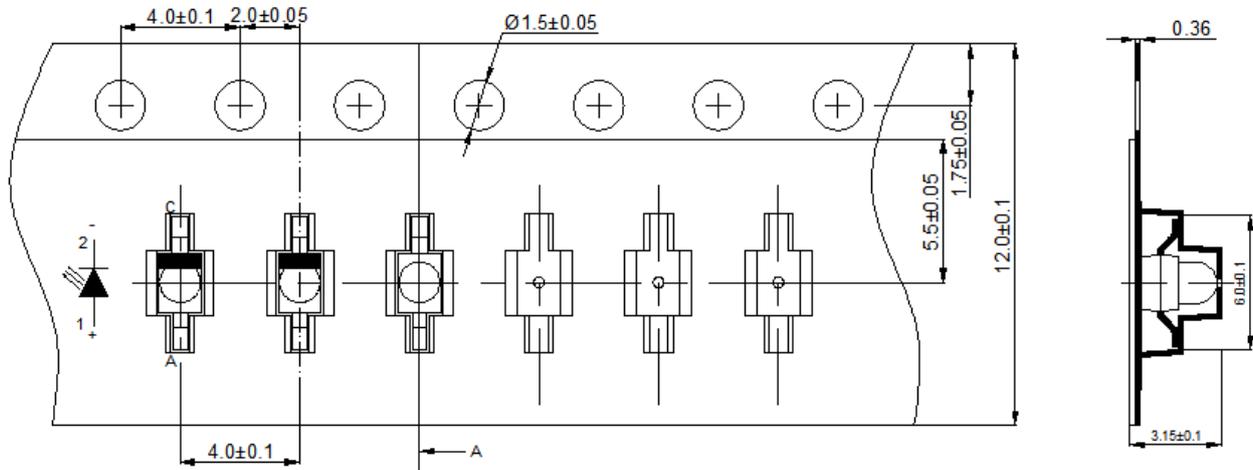
Failure Criteria

Test Items	Symbol	Test condition	Failure Criteria	
			Min.	Max.
Forward Voltage	VF	IF=20mA	---	(U.S.L*)×1.1
Reverse Current	IR	VR=5V	---	(U.S.L*)×2.0
Radiant Power	Po	IF=20mA	(L.S.L*)×0.7	---

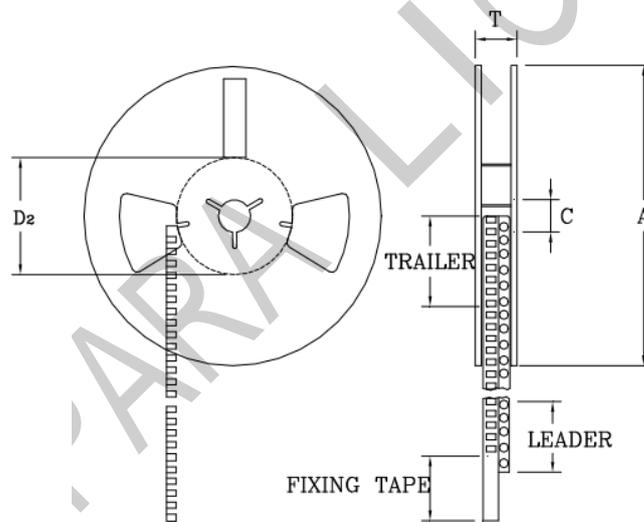
Notes:

- 1.U.S.L means the upper limit of specified characteristics.
- 2.Measurement shall be taken between 2 hours and after the test pieces have been returned normal ambient conditions after completion of each test.

Dimensions of Tape (Unit:mm)



Arrangement of Tape



ITEM	Symbol	Specification			
		Min.		Max.	
		mm	inch	mm	inch
Flange Diameter	A	178	7.008	180	7.087
Hub Spindle Hole	C	12.5	0.492	13.5	0.531
Hub Diameter	D2	20.0	0.788	21.5	0.846
Flange Space Between Flanges	T	16.0	0.629	17.0	0.669

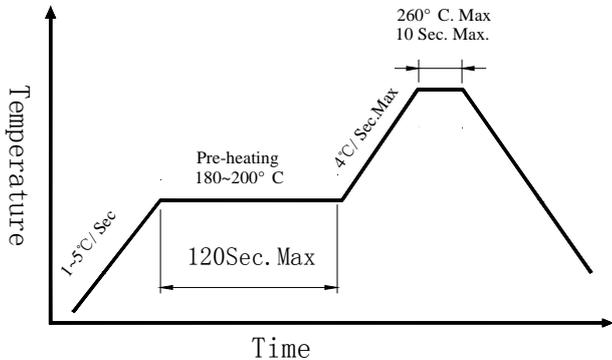
Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole;
4. 1000 pcs/reel

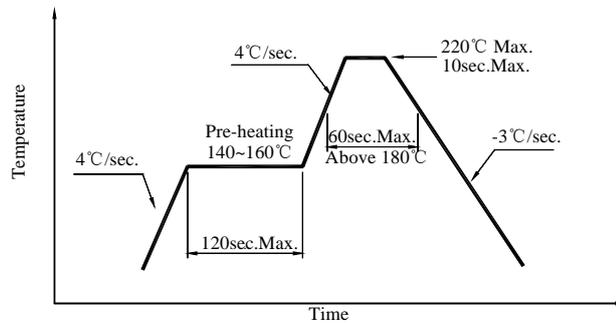
Precautions for Use

• Reflow Soldering Instructions

<Pb-free solder>



<Lead solder>



- 1.Reflow soldering should not be done more than two times
- 2.When soldering,do not put stress on the LEDs during heating

• Soldering Iron

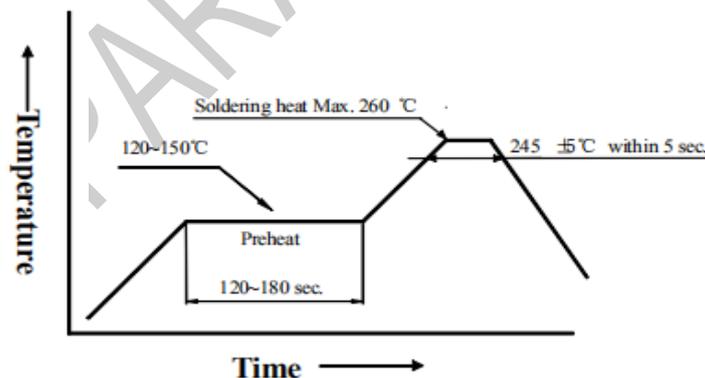
- 1.When hand soldering,keep the temperature of iron below less 300°C less than 3 seconds.
- 2.The hand solder should be done only one time.
- 3.During soldering,take care not to press the trip of iron against the lead.
- 4.To prevent heat from being transferred directly to the lead,hold the lead with a pair of tweezers while soldering.

• DIP Soldering(Wave Soldering)

Preheating:120°C~150°C ,within 120~180 sec.

Operation heating:245°C ±5°C within 5 sec. ;260°C (Max.)

Gradual Cooling(Avoid quenching).



Cautions

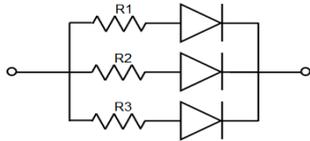
Application

1. Care must be taken to provide the current limiting resistor in the circuit so as to drive the BEKINRY LEDs within the rated figures.Also,caution should be taken not to overload BEKINRY LEDs with instantaneous voltage at the turning ON and OFF of the circuit.

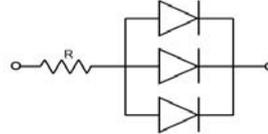
When using the pulse drive care must be taken to keep the average current within the rated figures.

Also,the circuit should be designed so as be subjected to reverse voltage when turning off the BEKINRY LEDs.

1. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended to use individual resistor separately, as shown in Circuit A below. The brightness of each LED shown in Circuit B might appear difference due to the differences in the I-V characteristics of those LEDs.



Circuit model A



Circuit model B

3. High temperature may reduce LEDs' intensity and other performances, so keeping it away from heat source to get good performance is necessary.

Storage

1. Before opening original package, it is recommended to store them in the following environment: Temperature: 5°C~30°C / Humidity: 60%RH max.
2. After opening original package, the storage ambient for the LEDs should be in 5~30°C temperature and 60% or less relative humidity.
3. In order to avoid moisture absorption, it is recommended that the LEDs that out of the original package should be stored in a sealed container with appropriate desiccant, or in desiccators with nitrogen ambient.
4. The LEDs should be used within 168hrs (7 days) after opening the package. Once been mounted, soldering should be quick.
5. If the moisture absorbent material (silica gel) has faded away or the LEDs stored out of original package for more than 168hrs (7 days), baking treatment should be performed using the conditions: 60°C at least 24 hours.

ESD (Electrostatic Discharge)-Protection

A LED (especially the Blue、White and Green product) is an ESD sensitive component, and static electricity or power surge will damage the LED. ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no light-up" at low currents, etc.

Some advice as below should be noticed:

1. A conductive wrist strap or anti-electrostatic glove should be worn when handling these LEDs.
2. All devices, equipment, machinery, work tables and storage racks, etc. must be properly grounded.
3. Use anti-static package or boxes to carry and storage LEDs. And ordinary plastic package or boxes is forbidden to use.
4. Use ionizer to neutralize the static charge during handling or operating.
5. All surfaces and objects within 1 ft close to LEDs measure less than 100V.

Cleaning

Use alcohol-based cleaning solvents such as IPA (isopropyl alcohol) to clean LEDs if necessary.

Others

1. The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Gtlight's Sales in advance for the applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health. (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).



1.8 mm AXIAL LED

L-180IR1C-BKR-TR10

REV:A / 1

2. The light output from the high luminous intensity LEDs may cause injury to human eyes when viewed directly.
3. The appearance and specifications of the product may be modified for improvement without prior notice.

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